

TORMEC - R 600 Rollformer



TECHNICAL DATA

Range of diameter	: 125 - 600 mm (5 to 23 “)	Electrical Power	: 3x400V / PE
Sheet metal thickness	: 0,4 - 1,00 mm (26 ga to 20 ga)	Pneumatics	: 6 bar / G ¼”
Sheet metal width	: 600 mm (up to 23 “)	Weight	: appr. 600 kg (1320 lbs)
Height of sheet metal to be feeded in	: 250 mm (up to 10 “)		
Speed	: to 18 m/min (depends on material and sheet thickness)		

- **Production: to approx. 1700 Segment Pieces per hour (with Ø 200 mm)**
- **The machine is designed for the automatic rounding of Segment Elbows, Coupling, T-Pieces**
- **Operation can be integrated with the welding on our stitchwelder TORMEC CM-L1**
- **Attitudes of the diameters over the operating panel**